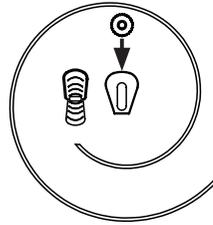


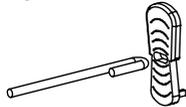
Attaching Tethers

1. Press gear wheel into cord end
2. Decide on Long or Short tether

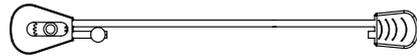
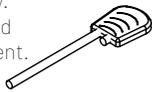


Long Tether assembly

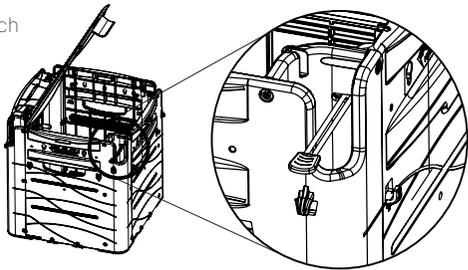
A. Fold cord and insert into grip



B. Press closed tightly. Ensure cord is folded for secure attachment.

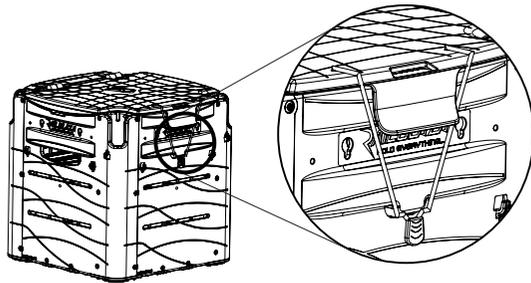


C. Add to crate and attach cord end. Knot cord to secure.



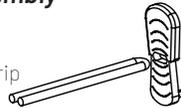
3. Optional lid tether

Add to crate and knot cord to desired length.

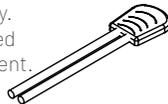


Short Tether assembly

A. Fold cord in half and insert into grip

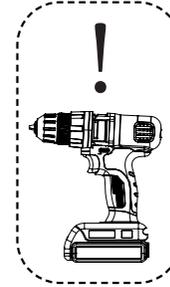


B. Press closed tightly. Ensure cord is folded for secure attachment.



Tools required

- Number 2 Pozi Screwdriver
- Number 3 Phillips Screwdriver
- 10mm spanner (or adjustable spanner)



Caution;

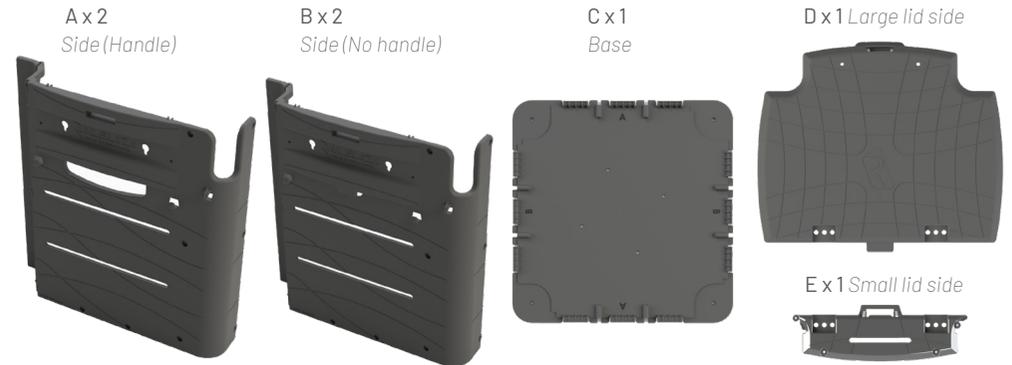
Hand tools are recommended (to reduce the risk of stripping out the plastic). However, we understand there are many screws to fasten.

If power tools are used, make sure of the following;

- Use the lowest torque setting
- Use the slowest speed setting
- Never fully tighten via power tools. Turn the screws until they are close to tight and finish with manual screw driver.

Lubrication is recommended for the lid screws to prevent galling/seizing between the screw and nut.

Parts included



- F x 36 Assembly Screw
- G x 4 Rubber feet
- H x 4 Feet install
- I x 4 Feet install (Large washer)
- J x 2 Hinge
- K x 4 Hinge assembly
- L x 4 Hinge assembly (Small washer)
- M x 4 Hinge assembly
- x 5 Tether Assembly
- x 4 Tether Assembly
- x 5 Tether Assembly

# GEAR HUB ASSEMBLY INSTRUCTIONS



**1.**

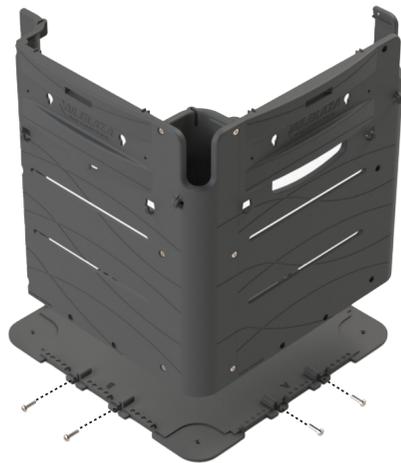
A and B

*Pro tip: Side A has a hand hold*



**2.**

A, B and C



**3.**

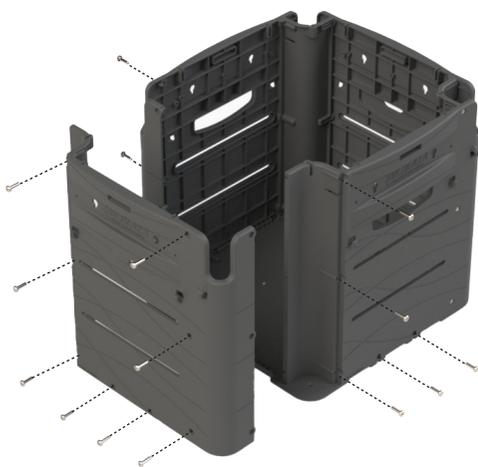
A, B, C and A

*Pro tip: Only side screws - not the base screws*



**4.**

Side B then all screws



*Pro tip: Rotate the Gear Hub to check no screws are missing.*

**5.**

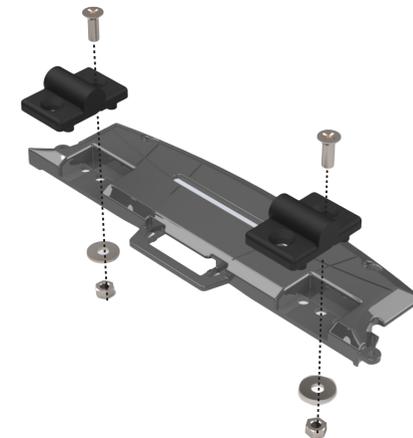
G, H and I (large washer)



**6.**

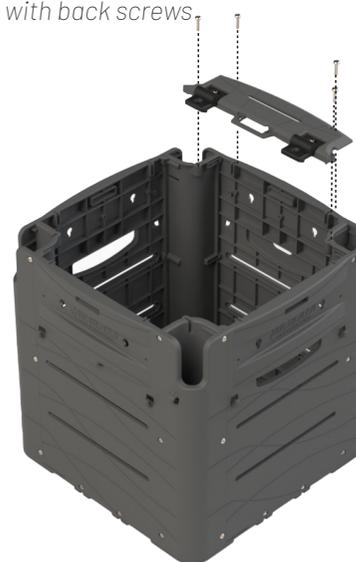
E, J, K, L (small washer) and M Nyloc nuts with the plastic ring facing out

*Recommendation:  
Lube screws to avoid galling/seizing.*



**7.**

Add Small Lid (E) to side B  
*Slide back and lock into place, start with back screws.*



**8.**

Add D lid

